



**UNITY** *Quality Control*



**SANEZOO**

**GRASP** *Bin Picking*





**WINNER OF INNOVATION IN AUTOMATION TECHNOLOGY & INDUSTRY 4.0  
MSV 2023 IN BRNO**

# **SANEZOO**

*is a technology company  
focused on machine vision and automation.  
We develop systems for precise object recognition  
and manipulation, optimizing production processes  
and reducing costs. Our solutions enable the rapid  
deployment of intelligent technologies  
for modern industry.*

**OUR PARTNERS AND CLIENTS:**





## SANEZOO UNITY

UNIVERSAL QUALITY CONTROL



**Detects even the  
smallest surface  
defects on large areas.**



**Handles a wide range of  
surfaces, including  
highly reflective and  
machined materials.**



**Customizable settings  
based on your specific  
requirements.**

**Resistant to ambient lighting  
thanks to our unique lighting system.**

**Tolerant to imperfect positioning.**

**Unaffected by stains, machining marks,  
or other anomalies.**

**Can be integrated into a production line  
for real-time rejection of NOK parts,  
final inspection, or external evaluation.**

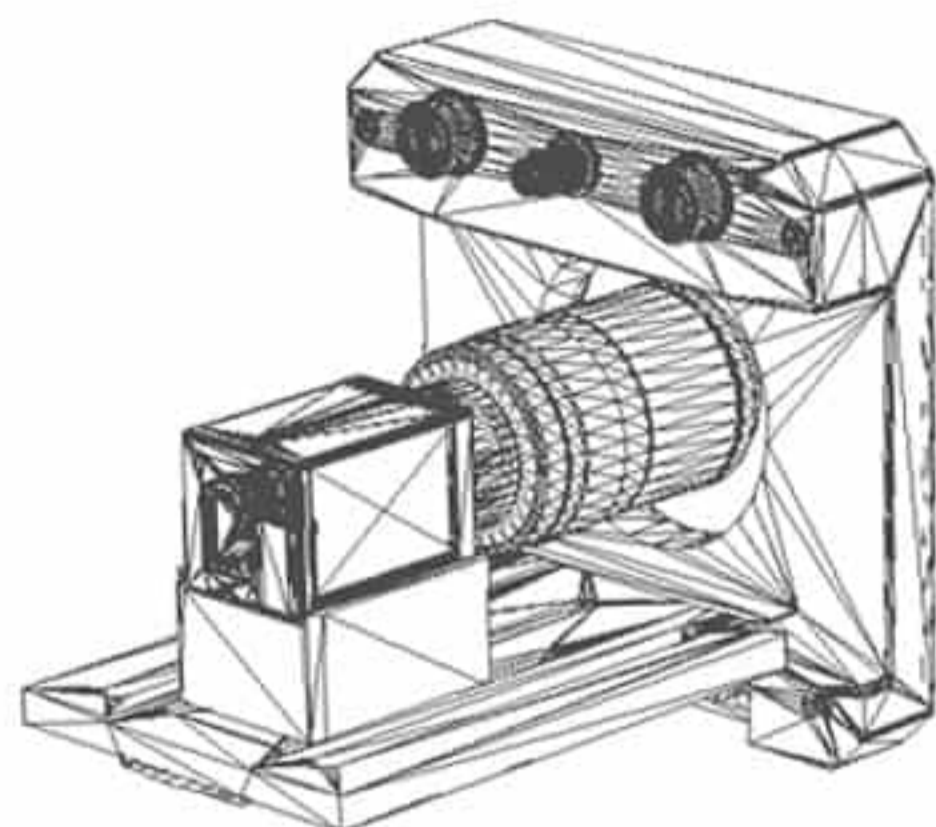
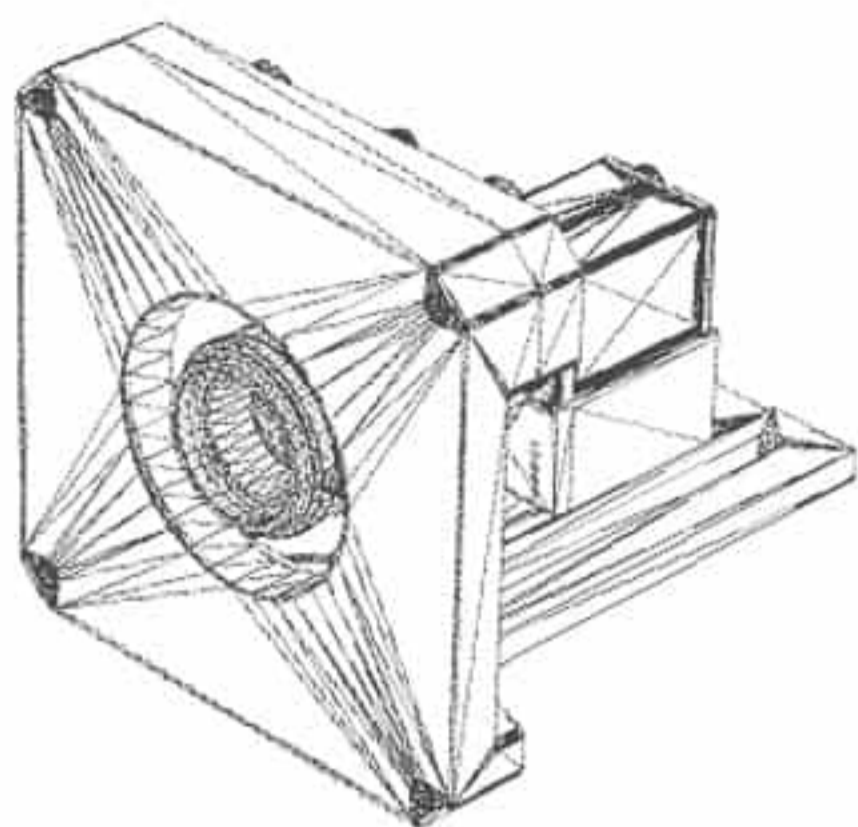


**Resolution:  
Up to 25 MPx**

**Defect Detection Rate:  
> 99.998 %**

**False Alarm Rate:  
< 1 %**

# UNITY Datasheet



Camera weight:	~450 g / ~1 lb (without cables)
Dimensions (l x w x h):	132 mm x 120 mm x 120 mm / 5.20 in x 4.72 in x 4.72 in
Surface types:	machined, milled, pressed, plastic, rubber
Defect types:	scratches, cracks, unevenness, porosity, dents, bends, holes, missing parts, incorrect dimensions
Cycle time:	~2.8 s
Minimum defect size:	~0.03 mm / ~0.001 in
Field of view (l x w):	adjustable to customer's needs
Camera power supply:	24 V   5 A   120 W
Machine vision controller power consumption:	~400 W (max. 1200 W)
Camera connection:	RJ-45
Ambient light:	Variable (from total darkness to sunlight, 0 to 100000 lx)
PLC communication:	MODBUS protocol
Coverage level:	IP30 (please contact us for higher protection)
Requirements for part placement:	arbitrary (programmable using Sanezoo UNITY studio)
Number of different components and views:	resistance to part position shifts due to adaptive segmentation
Trigger method:	PLC, frontend or HW trigger

# How *UNITY* Works

Image No. 1

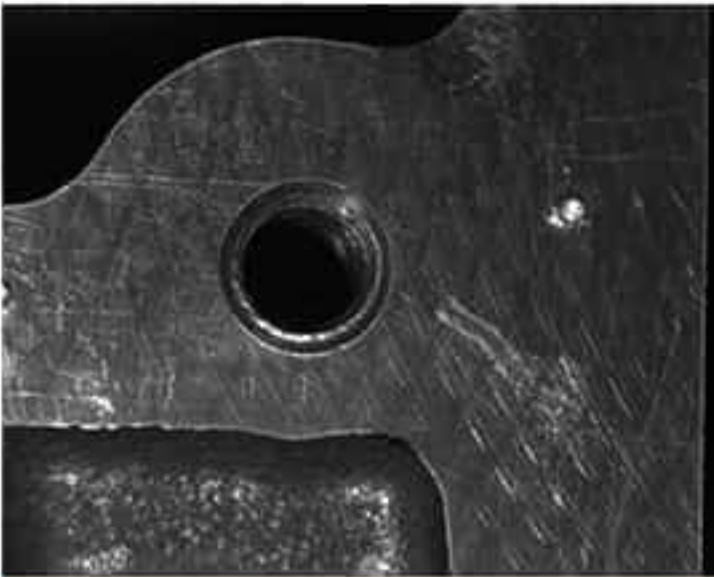


Image No. 2

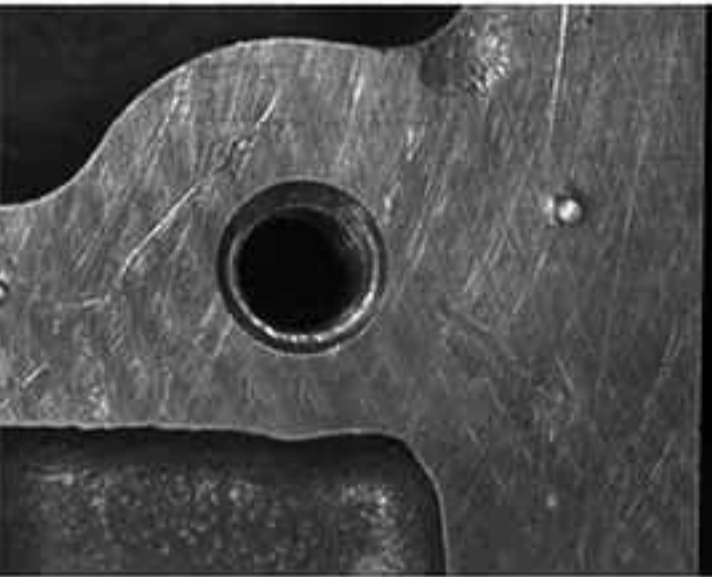
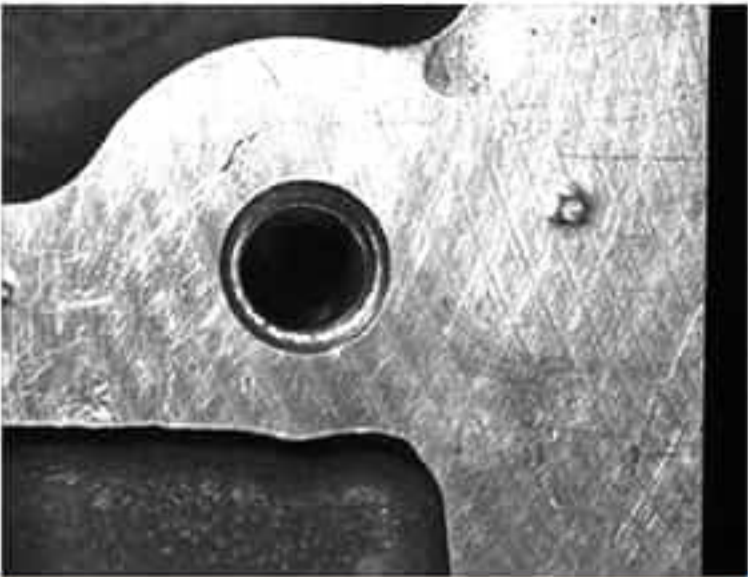


Image No. 3



Input Images

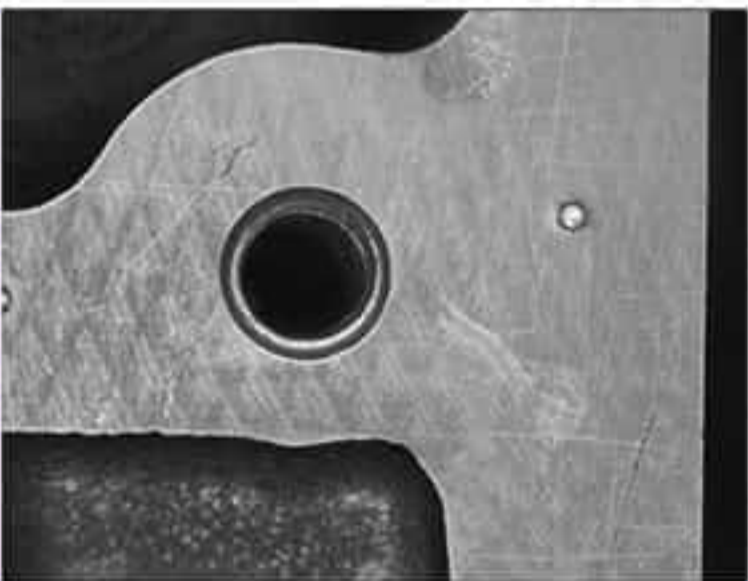
Enhanced Contrast



Surface Structure



Glare removed

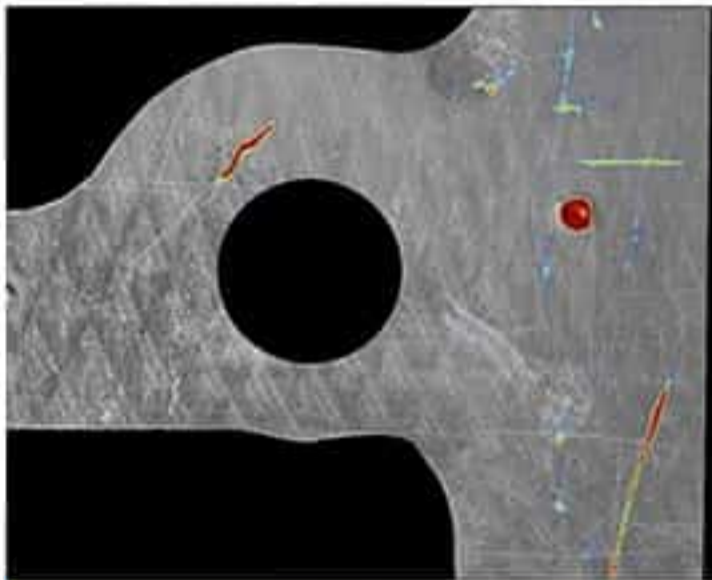


Contrast Improvement

Surface structure generation

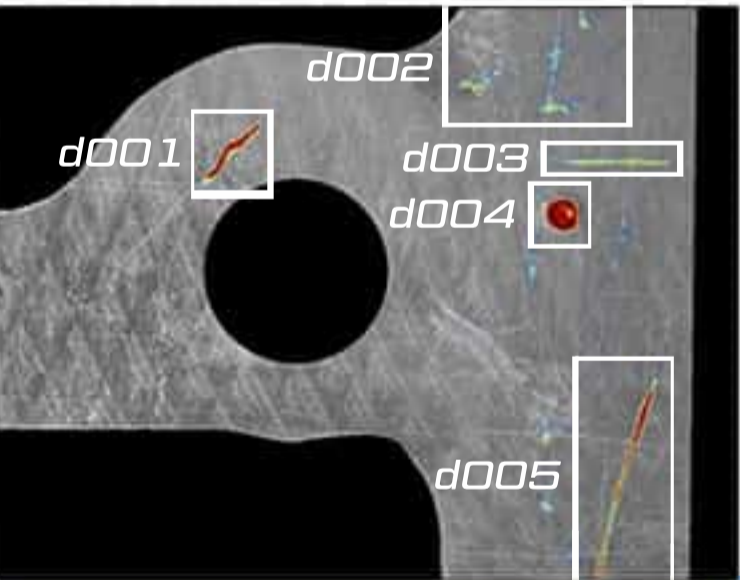
Reflection Elimination

AI response



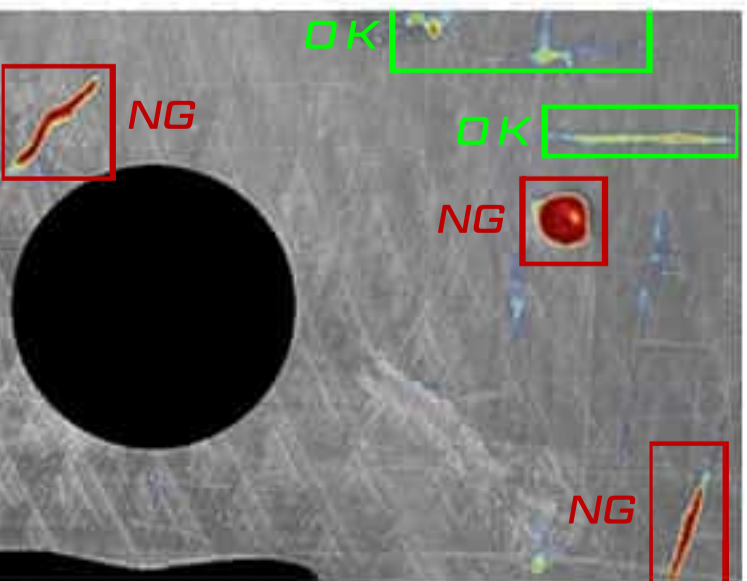
Proprietary AI

Analyzed image



Proprietary image analysis

Final evaluation



Decision engine

# Unique features of **UNITY**

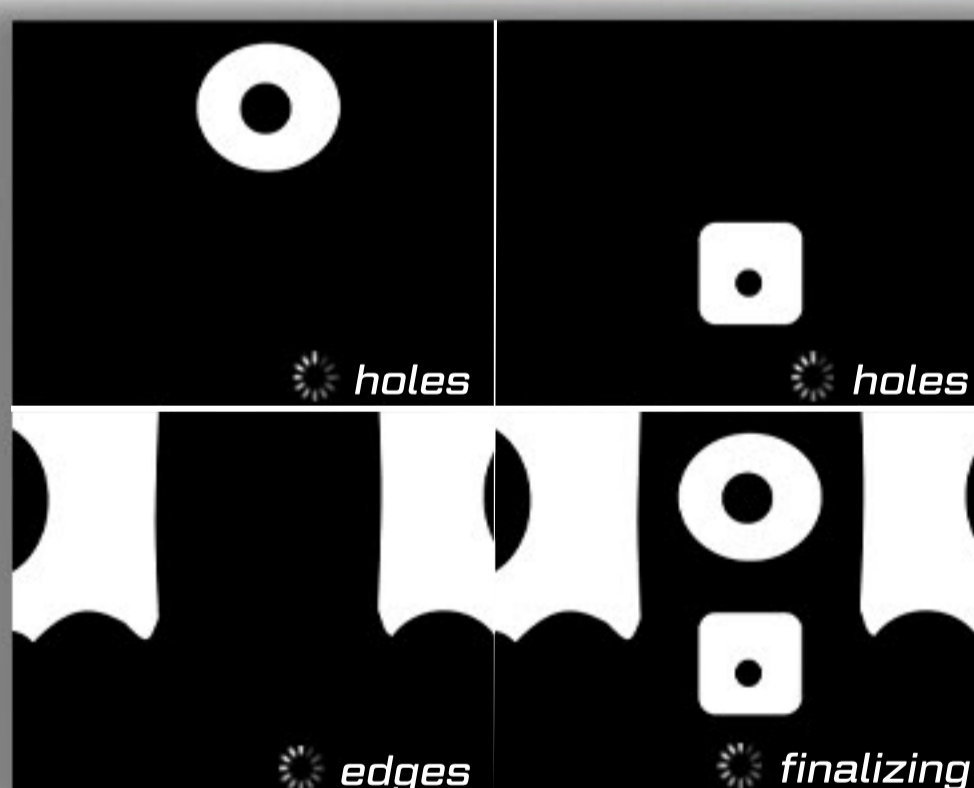
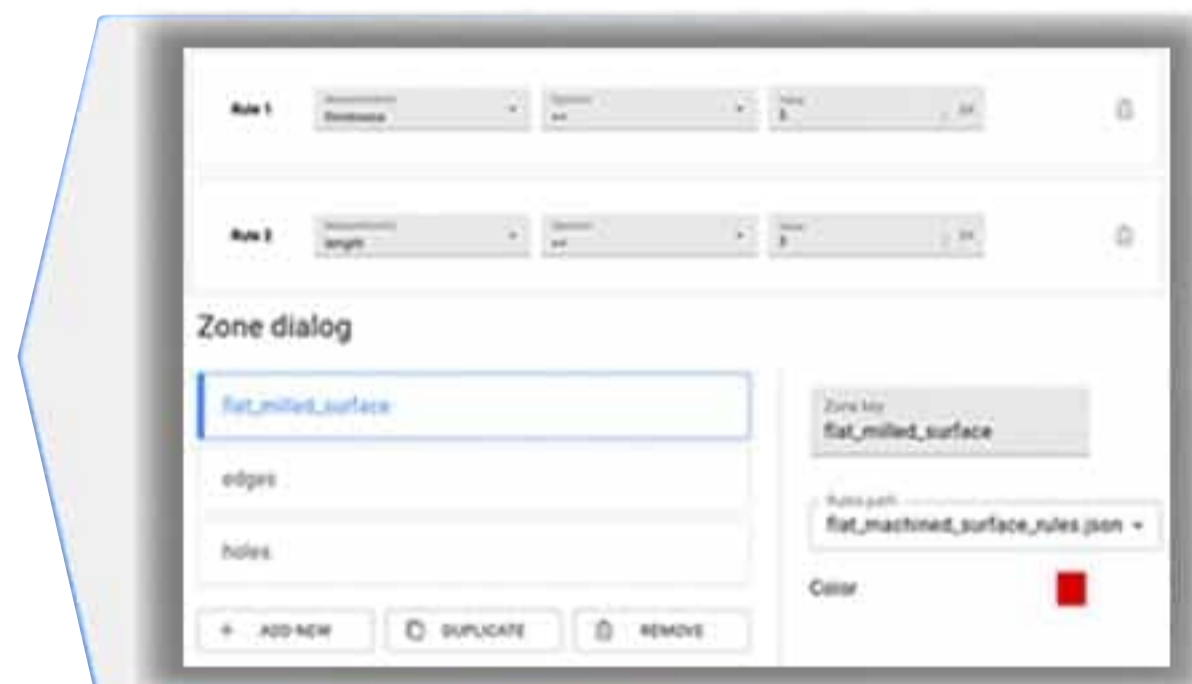


**ADAPTIVE ZONE SEGMENTATION**  
ENABLES THE CREATION OF  
DIFFERENT ZONES WITH DISTINCT  
EVALUATION PARAMETERS.



**SPECIFICATION AND DEFINITION  
OF MANY ZONES OF INTEREST.**

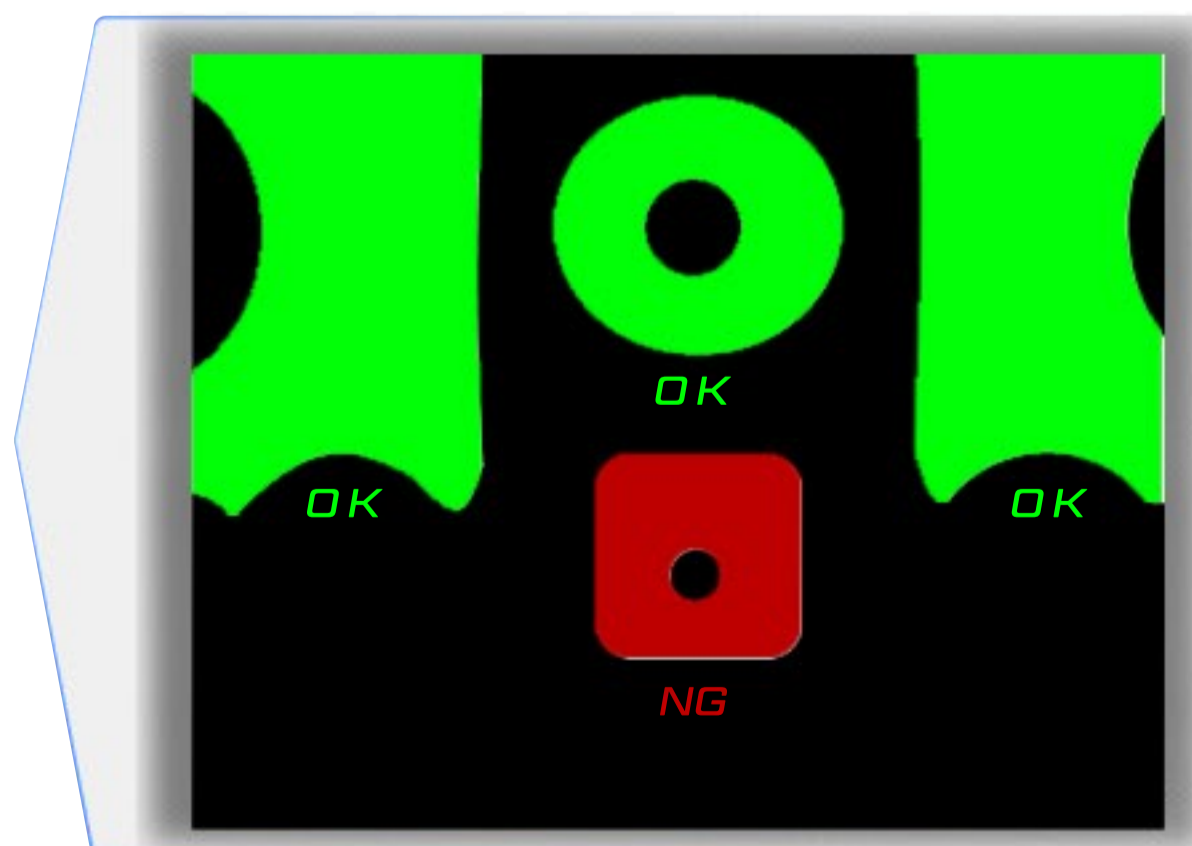
**CONFIGURATION OF RULES  
FOR EACH ZONE  
FROM A DEFECT CATALOG.**



**SEQUENTIAL INSPECTION  
OF DEFECTS WITHIN INDIVIDUAL ZONES.**

**FINAL EVALUATION.**

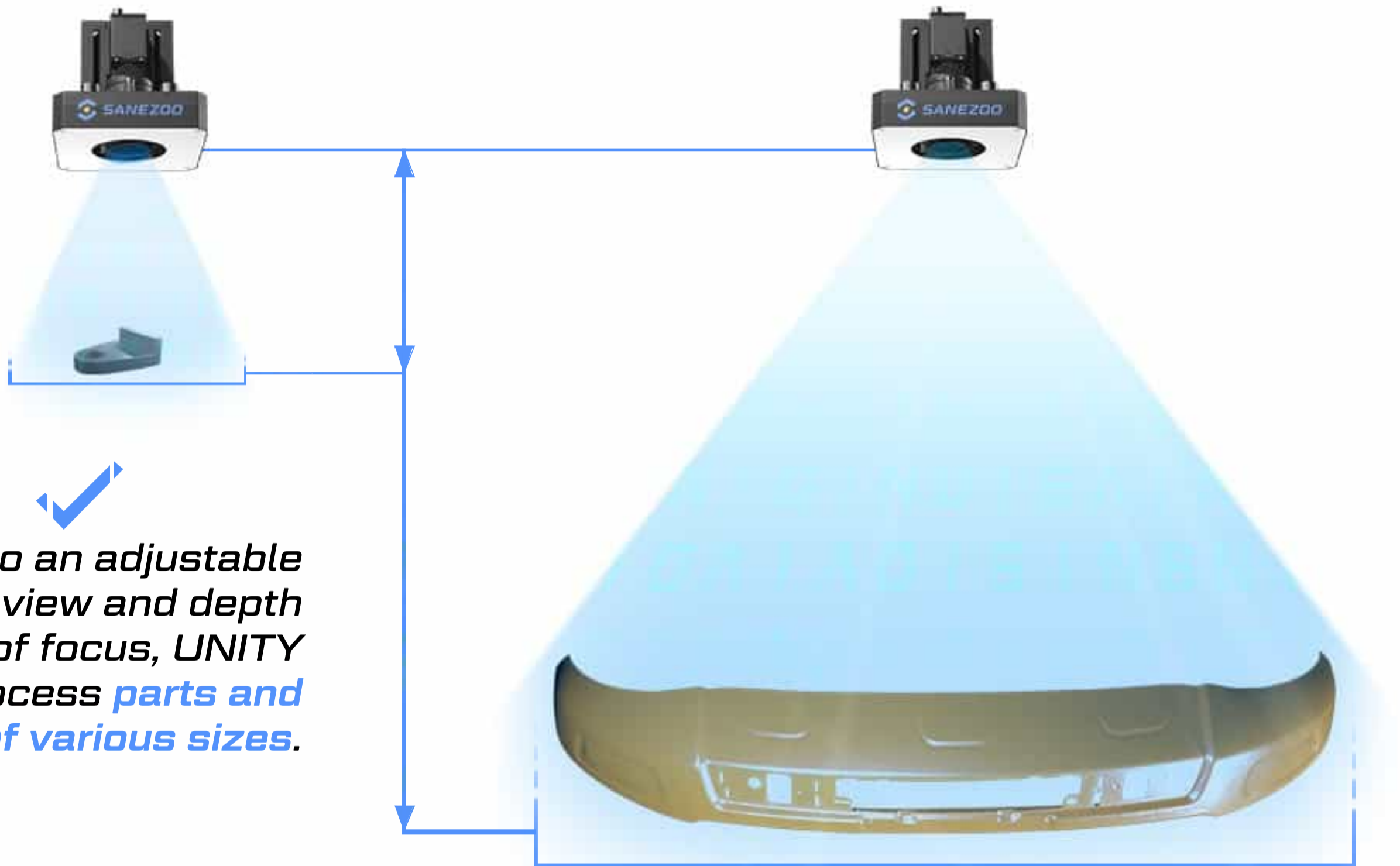
**UNITY IDENTIFIES  
NON-COMPLIANT ZONES  
AND **ALLOWS** FOR THE  
**ADJUSTMENT OF  
SUBSEQUENT  
PRODUCTION STEPS.****



# Unique features of **UNITY**



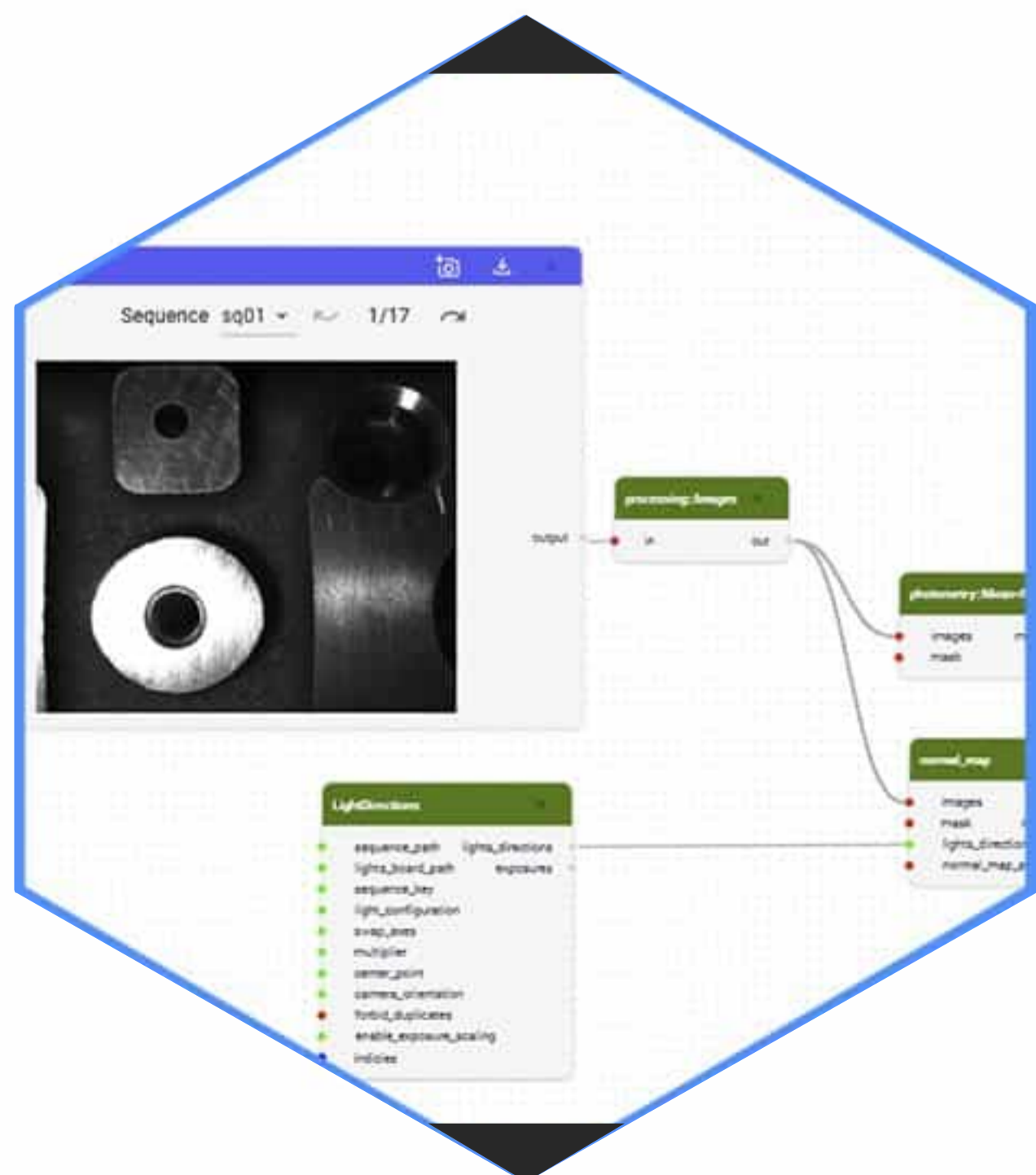
## HANDLES ALL DIMENSIONS



Thanks to an adjustable field of view and depth of focus, **UNITY** can process **parts and boxes of various sizes**.



Supports **custom pipelines** with trainable neural network models.





# SANEZOO GRASP

## BIN PICKING



Simple scene setup allows **picking from multiple boxes**.



Suitable for a wide range of parts, including **glossy, machined, matte, and painted**.



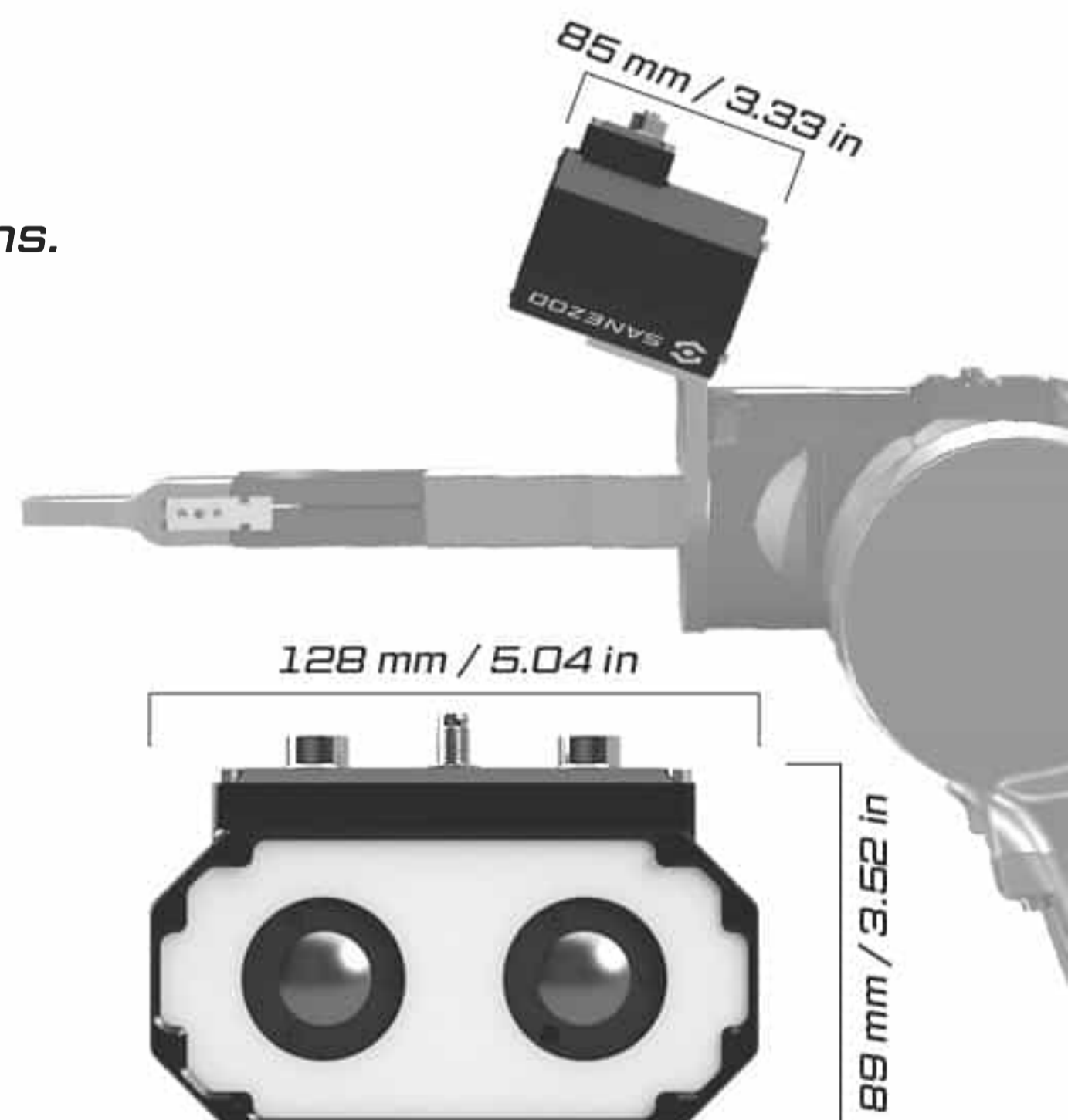
Always **in focus** thanks to a **camera mounted on the robot**.

Calculates the complete robot trajectory in real-time, avoiding unexpected collisions.

Recognizes the gripping position for oriented part placement.

Suitable for various shapes, surfaces, part sizes, and box sizes.

Custom TCP/IP protocol for seamless communication with many robotic systems ...



**STÄUBLI**

**ABB**

**FANUC**

**NACHI**

**Kawasaki Robotics**

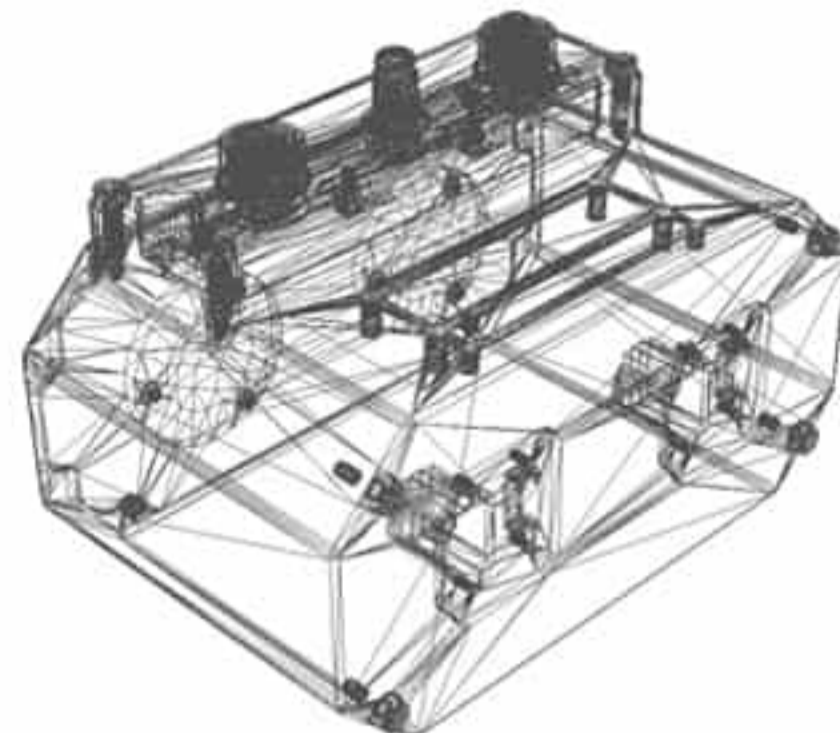
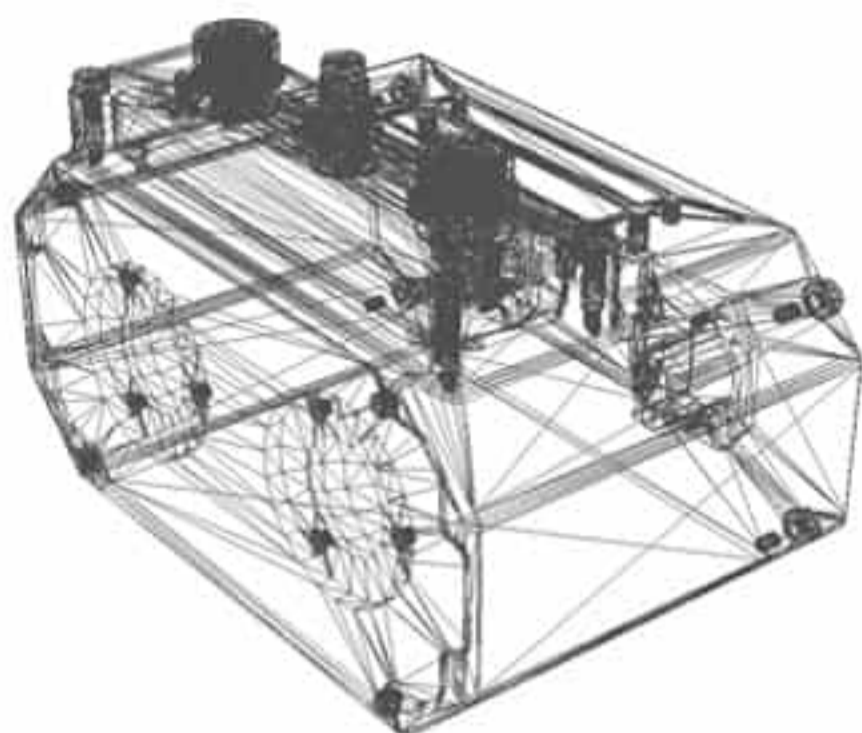
**KUKA**

Minimum Part Size:  
125 mm<sup>3</sup> / 4.92 in<sup>3</sup>

Trajectory  
Calculation Time:  
2 - 3 s

System Weight:  
< 1 kg / 2.20 lb

# GRASP Datasheet



<b>Camera weight:</b>	<i>~750 g / ~1.65 lb without flange adapter and wiring</i>
<b>Dimensions (l x w x h):</b>	<i>85 mm x 128 mm x 89 mm / 3.33 in x 5.04 in x 3.52 in</i>
<b>Working distance:</b>	<i>50 cm / 20 in, adjustable from 35 - 150 cm / 13 - 59 in</i>
<b>Minimum part size:</b>	<i>from 5 mm x 5 mm x 5 mm / 0.2 in x 0.2 in x 0.2 in</i>
<b>Maximum part size:</b>	<i>to 500 mm x 500 mm x 500 mm / 20 in x 20 in x 20 in</i>
<b>Cycle time:</b>	<i>2 - 3 s</i>
<b>Depth of field:</b>	<i>at f/8: approx. 30 - 80 cm / 11.8 - 31.5 in</i>
<b>Field of view (l x w):</b>	<i>48 x 57 cm / 18.9 x 22.4 in (various lenses can be supplied)</i>
<b>Camera power supply:</b>	<i>24 V</i>
<b>Machine vision controller power consumption:</b>	<i>~400 W (max. 1200 W)</i>
<b>Camera connection:</b>	<i>2x RJ45 (Ethernet)</i>
<b>Ambient light:</b>	<i>Variable (from total darkness to sunlight, 0 to 100000 lx)</i>
<b>Lighting needed:</b>	<i>uses built-in light</i>
<b>Coverage level:</b>	<i>IP42 (please contact us for higher protection)</i>
<b>Trigger method:</b>	<i>HW trigger, SW trigger</i>
<b>Min. container size (l x w x h):</b>	<i>50 mm x 30 mm x 1 mm / 2.0 in x 1.2 in x 0.1 in</i>
<b>Maximum container size (l x w):</b>	<i>1200 mm x 1000 mm / 47.2 in x 39.4 in</i>
<b>Containers:</b>	<i>boxes, crates, trays, pallets, wire pallet cages, KLT</i>

# How *GRASP* Works

*Left camera*



*Right camera*



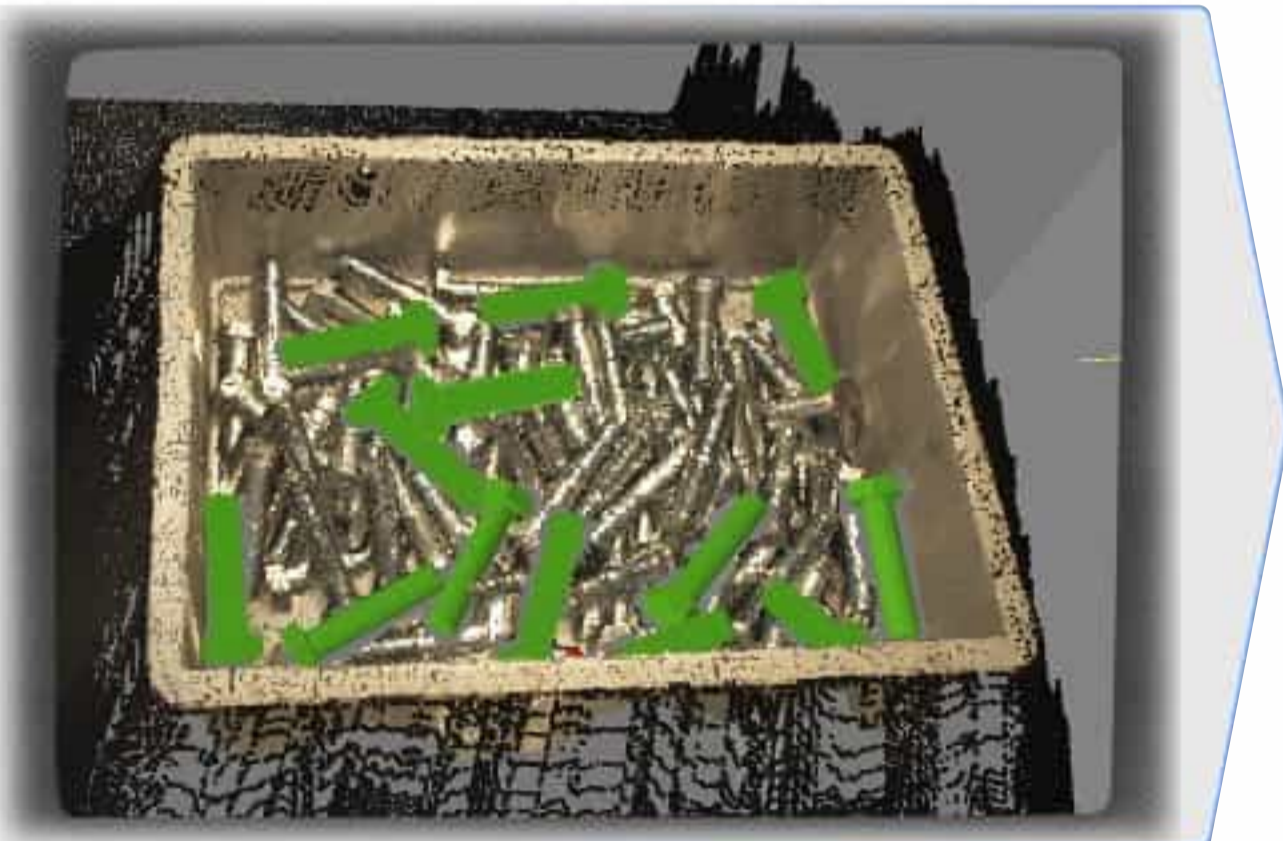
## SCENE ACQUISITION

*3D point cloud*



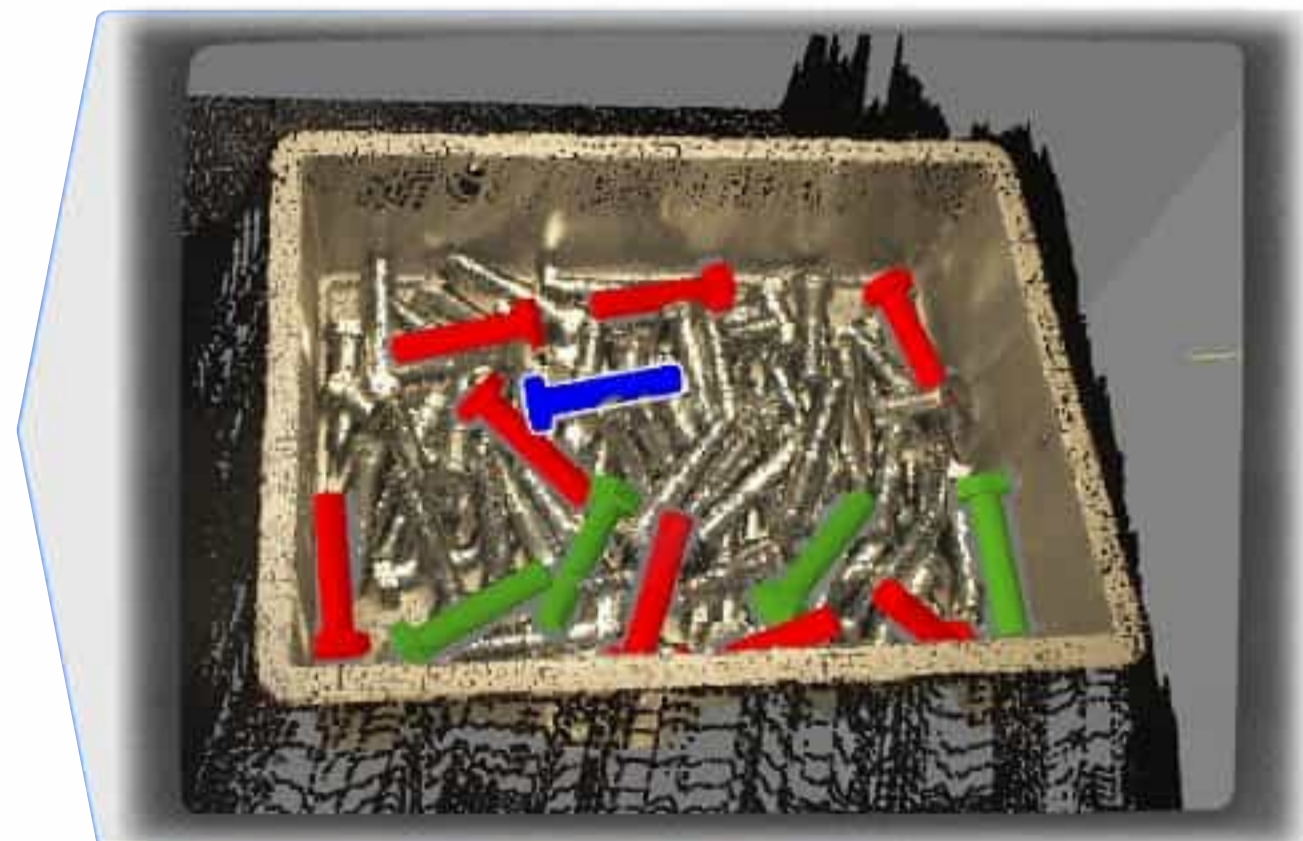
## 3D RECONSTRUCTION

*Found parts*



## PARTS DETECTION

*Grippable parts*



## REACH ANALYSIS

## COLLISION-FREE TRAJECTORIES

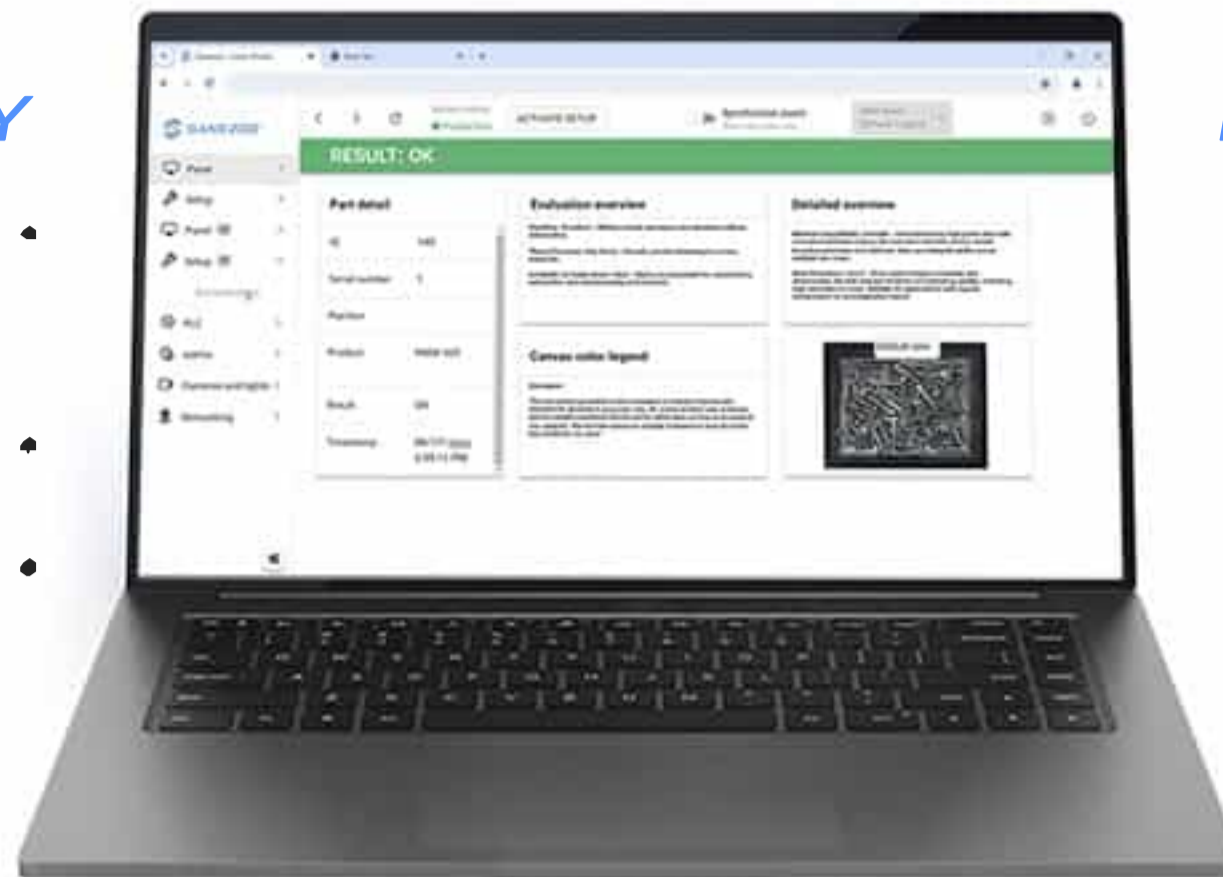


# SANEZOO STUDIO

## FAST PRODUCT INTEGRATION

### FOR UNITY

- Criteria and zone configuration
- Result visualization
- Inspection history and archiving



### FOR GRASP

- Simple 3D scene setup
- Custom grip point definition
- Process visualization

## SANEZOO STUDIO

ensures seamless communication with our products, offering fast integration and precise settings tailored to your specific needs.

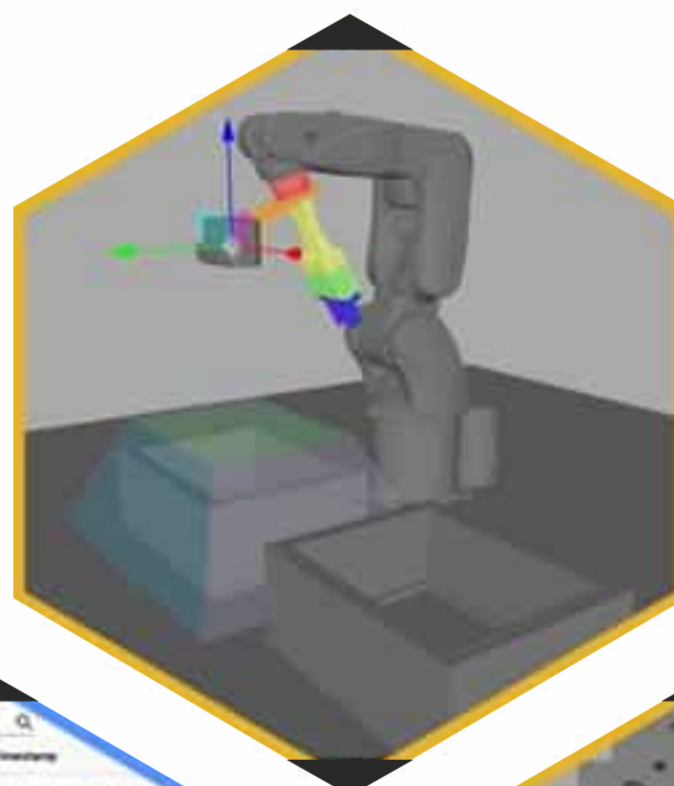
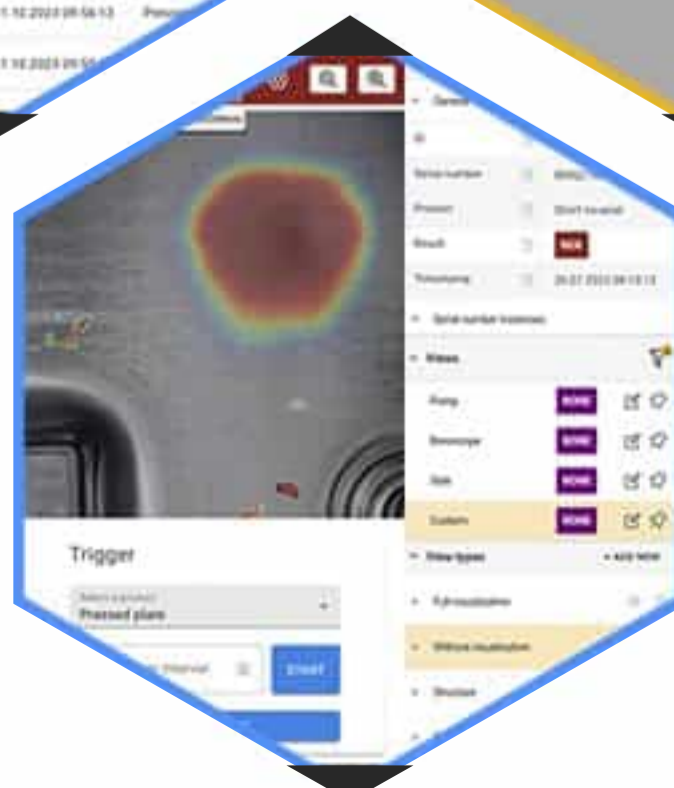


### UNITY STUDIO

Automated **tracking and archiving** of inspected parts.

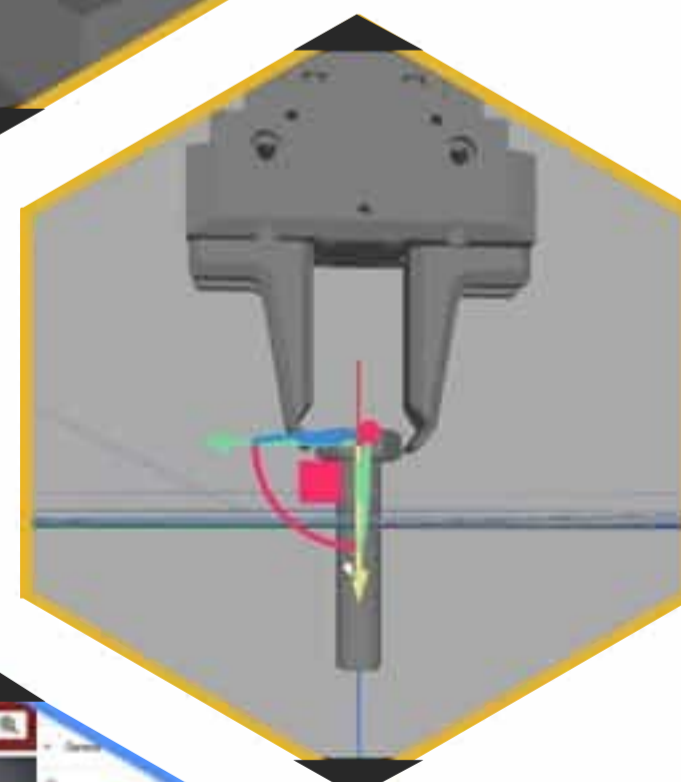


Detailed **configuration of decision-making criteria**, including individual **control zones**.



### GRASP STUDIO

Support for **multiple picking boxes** and automatic **obstacle avoidance** for robots.



Custom grip point settings for precise **oriented part placement**.



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